

WHAT IS CLAIMED IS:

1. A packaging machine comprising:
  - a base frame having an input side and an output side, a transport path from said input side to said output side providing a feed means for a continuous primary field of packaging material;
  - a drive means for advancing the continuous primary field of packaging material from the input side to the output side in precise increments;
  - a fusion station to stabilize or adhere an individual or plurality of wipes, pads or applicators placed on the primary field of packaging in specific locations in succession along the transport path of the primary field of packaging;
  - a feed means for a secondary field of packaging material to be positioned on the wipes, pads or applicators and in contact with the primary field of packaging;
  - a sealing station to seal the primary and secondary packaging layers enclosing said wipes, pads or applicators to prevent contamination or leakage;
  - a cutting station to trim the sealed packages to a precise size.
2. The packaging machine of Claim 1, wherein a dosing station is incorporated to dispense formularies in precise amounts on the wipes, pads or applicators.
3. The packaging machine of Claim 1, wherein a means to feed a third packaging layer is incorporated to be applied to the primary packaging layer to provide handles, pockets, attachments or coupons.
4. The packaging machine of Claim 1, wherein a forming station is incorporated to create a cavity, pocket or moat whereby precut wipes, pads or applicators may be precisely placed.
5. The packaging machine of Claim 1, wherein a converting station is incorporated to convert bulk materials by cutting into individual wipes, pads or applicators in precise sizes and placing said wipes, pads or applicators in precise locations onto the primary packaging layer prior to fusion thereof.
6. The packaging machine of Claim 1, wherein a printing station is incorporated to print onto any packaging layer specific information within the transport path of the packaging machine.

7. The packaging machine of Claim 1, wherein a high speed cutting station is incorporated prior to the output side of the packaging machine.